

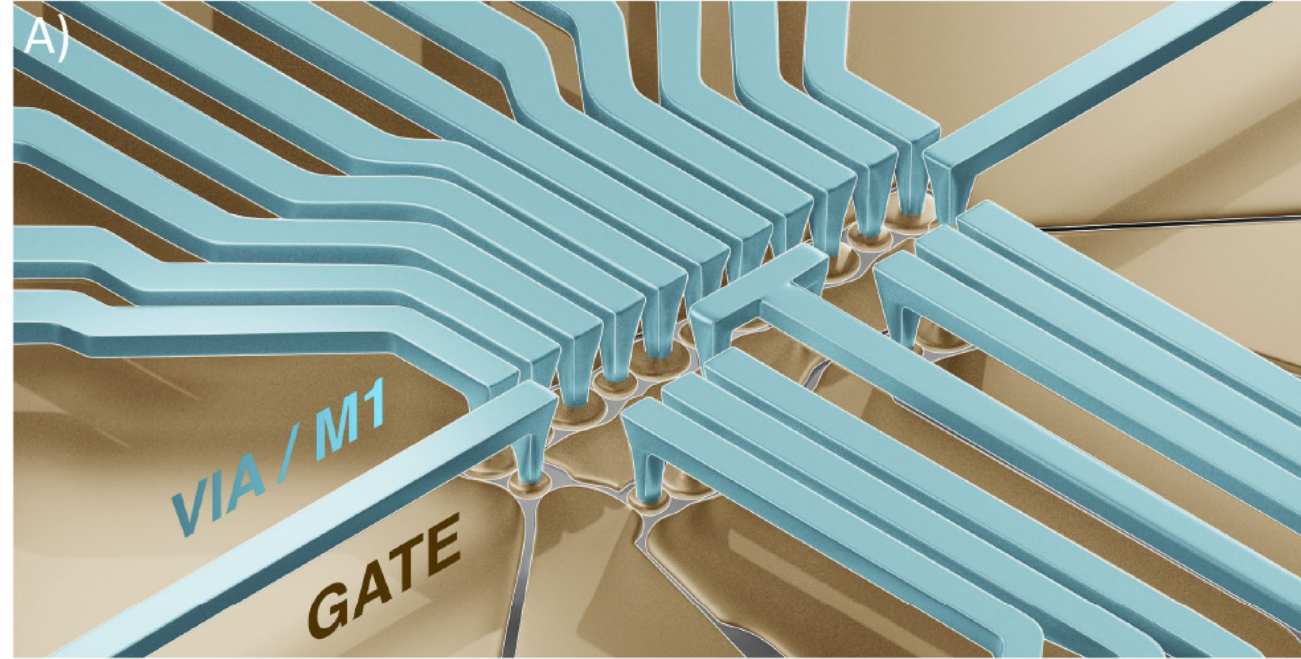
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Letter

A Flexible Design Platform for Si/SiGe Exchange-Only Qubits with Low Disorder

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SLEDGE (single-layer etch-defined gate electrodes)

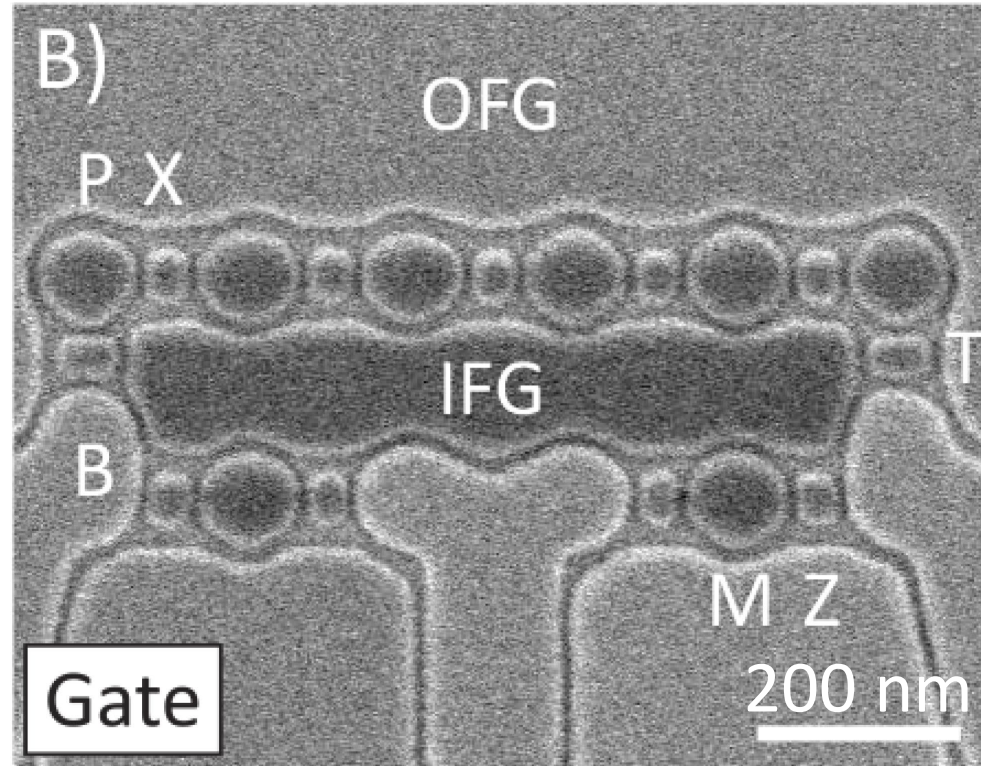


A SLEDGE device consists of

- 1) a gate layer (“M0”), in which all gates are patterned simultaneously on the same plane → uniplanar gate arrangement
- 2) back-end-of-line (BEOL) interconnect layers, in which vertical vias contact gates and then spans (“M1”) connect vias to macroscopic routing

Gate-level design

SLEDGE devices designed for triple-dot exchange-only qubit operation



Key features of SLEDGE:

- 1) Uniplanar gate arrangement
→ Stronger coupling of X-gates
→ Reduced charge noise
- 2) Dot-shaped P-gates
→ Highly customizable gate arrangements

P = plunger gate

X = exchange gate

M = measure dot gate

B = bath gate

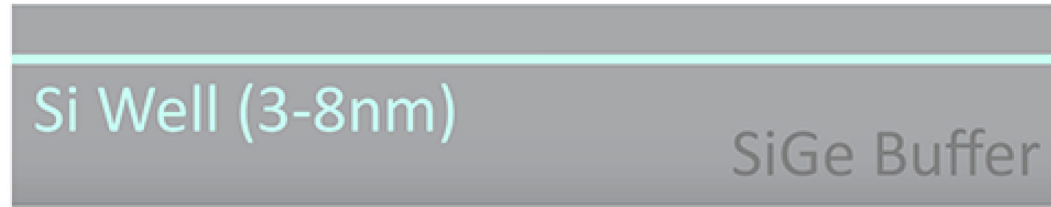
T&Z = tunnel gates

IFG = inner field gate

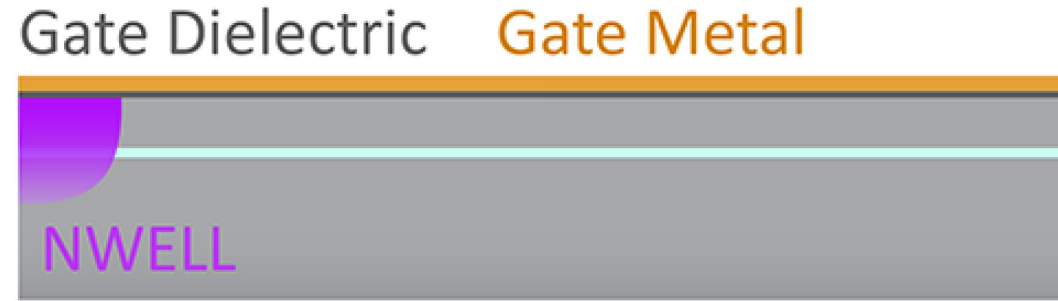
OFG = outer field gate

SLEDGE fabrication process flow

SiGe Cap (30-80nm)

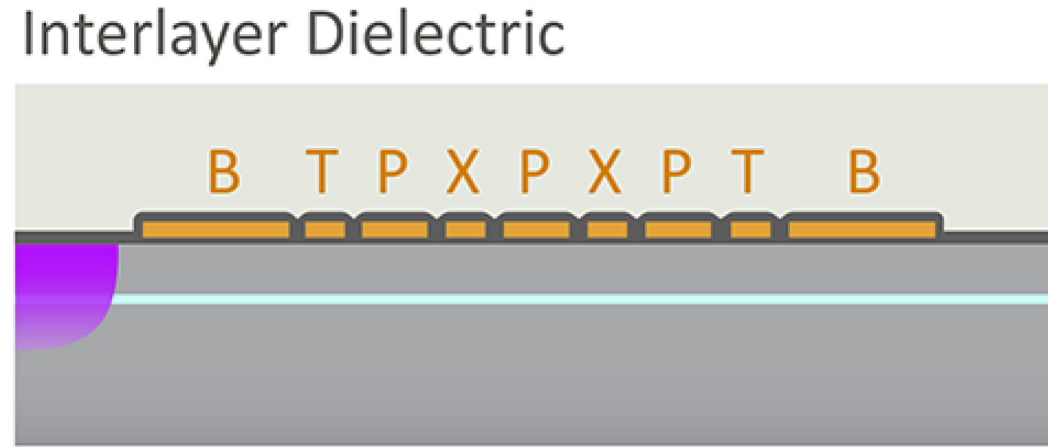


SLEDGE fabrication process flow



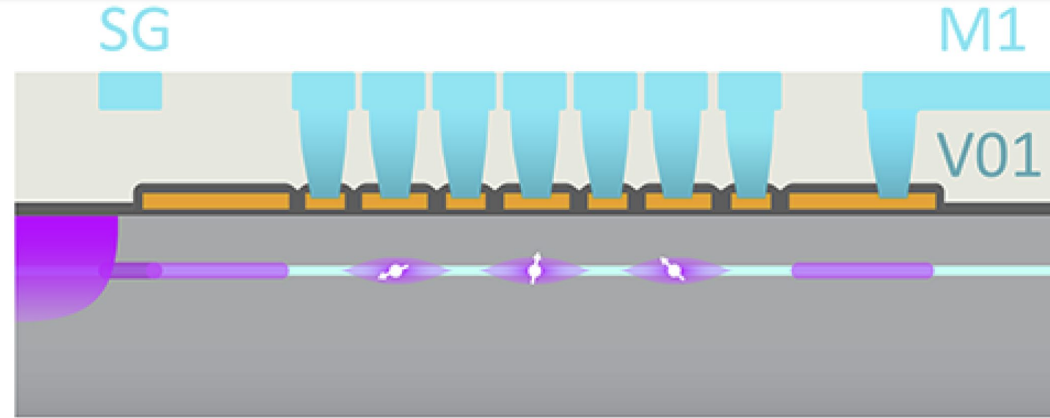
- 1) Formation of P-implanted Ohmics (NWELL) using optical lithography
- 2) Gate dielectric bilayer $\text{Al}_2\text{O}_3/\text{HfO}_2$
- 3) Gate metal TiN

SLEDGE fabrication process flow



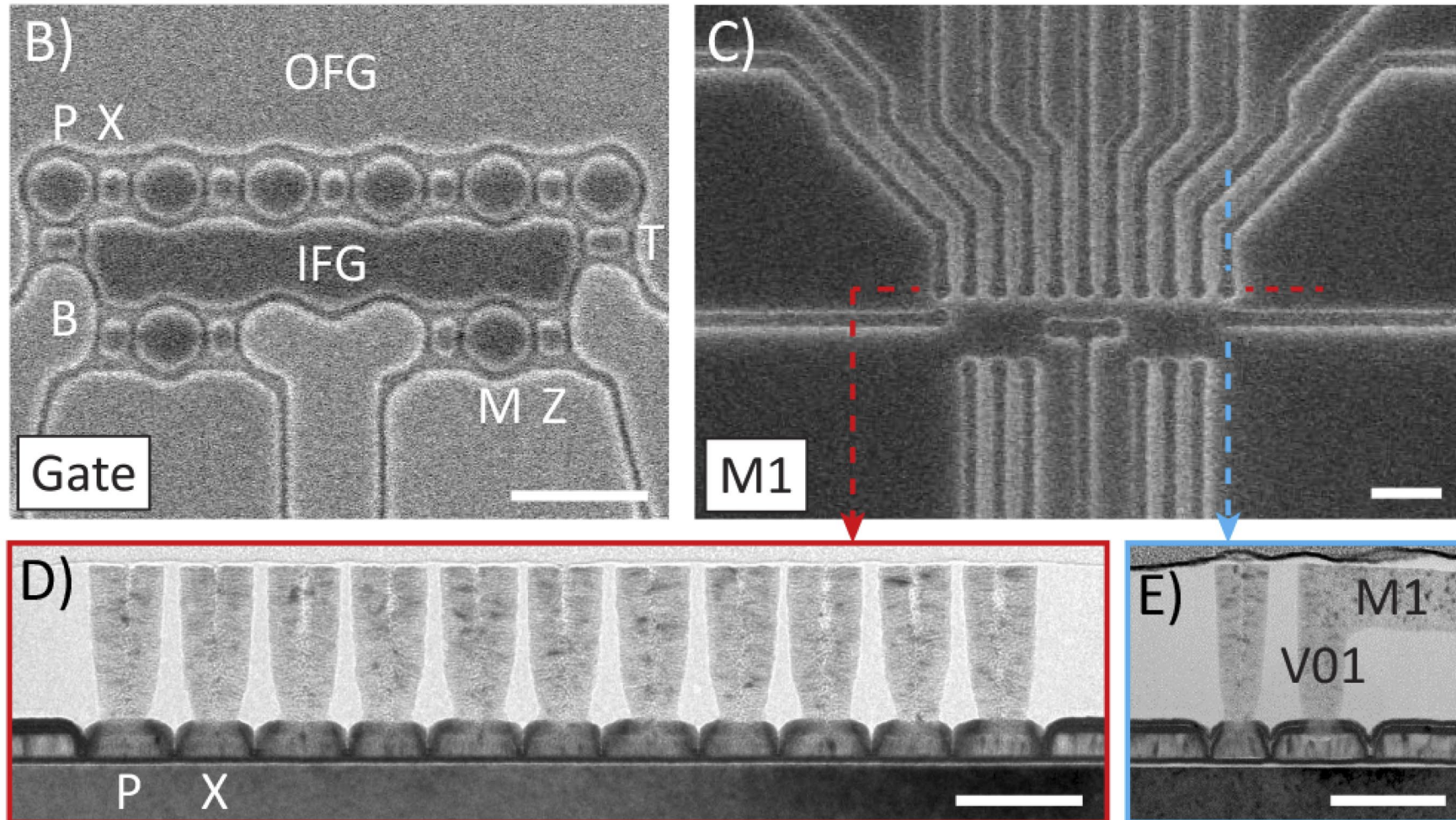
- 1) Two-step gate patterning:
 - coarse (optical lithography)
 - fine (positive tone e-beam lithography, F-based dry etch)
- 2) Etch stop (HfO_2) deposition
- 3) ILD (SiO_2) deposition

SLEDGE fabrication process flow



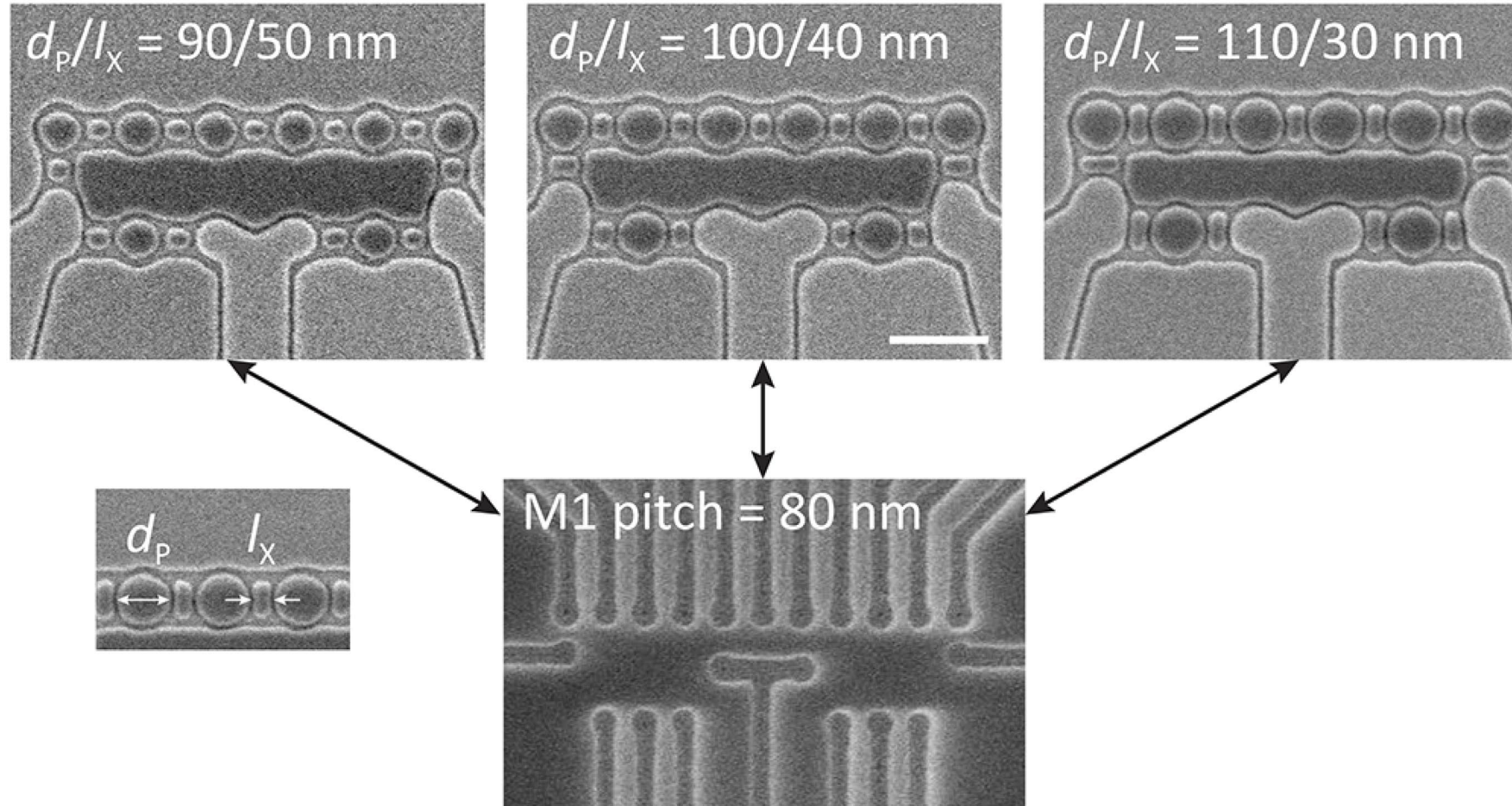
- BEOL phase: TiN dual damascene process
 - 1) Vias (V01) are patterned using e-beam lithography and etched into ILD
 - 2) M1 spans patterned by e-beam lithography, trenches etched into ILD
 - 3) Blanket etch to remove etch stop
 - 4) TiN atomic layer deposition (ALD)
 - 5) Chemical-mechanical polishing (CMP)

SLEDGE devices

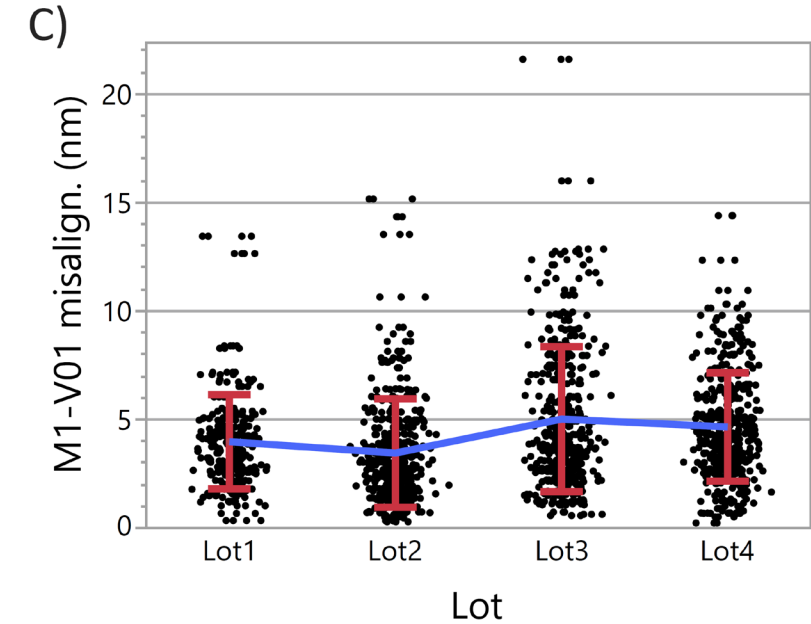
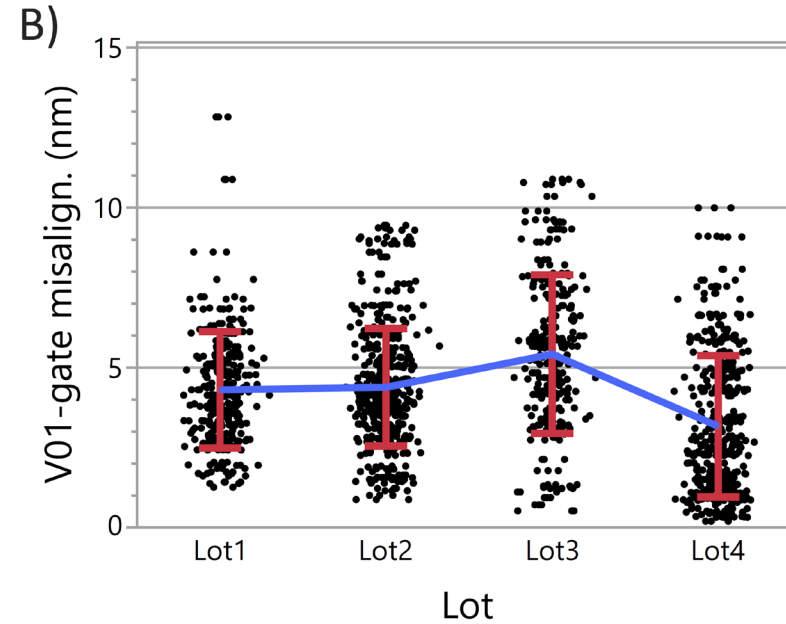
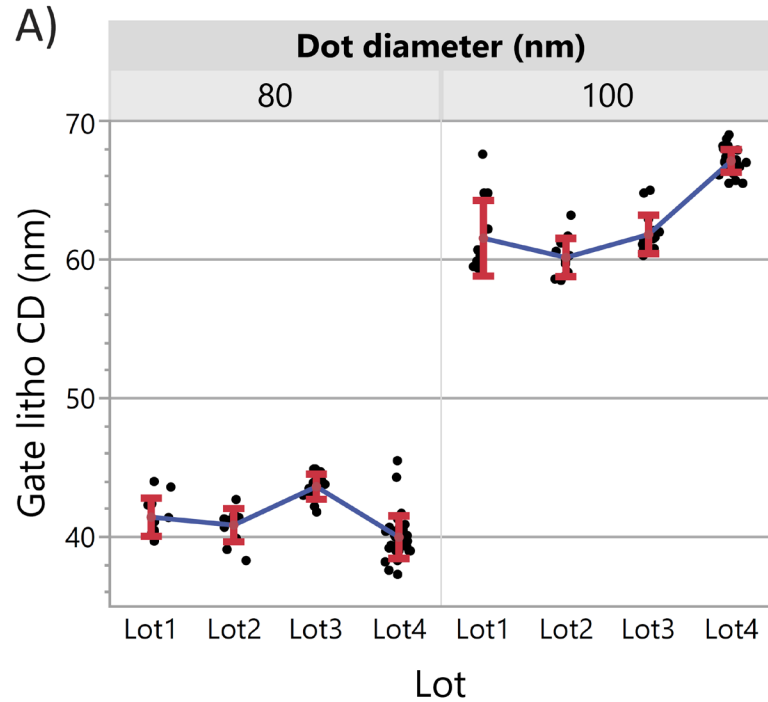


Scale bars in panels B&C (D&E) are 200 (100) nm

SLEDGE devices

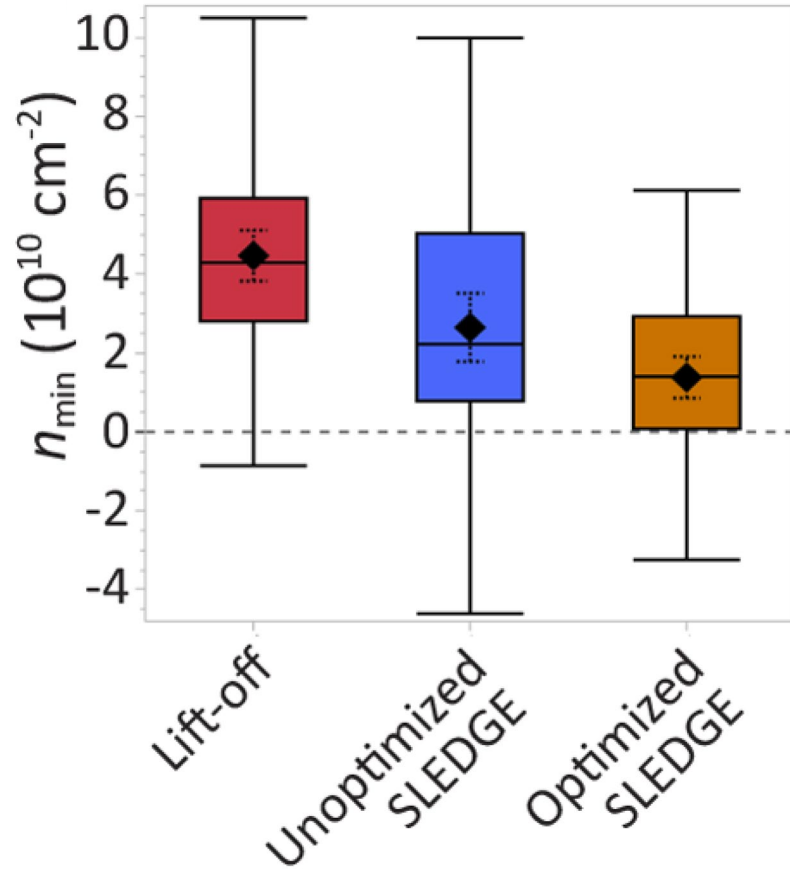


Wafer-level reproducibility of e-beam lithography



- Noncustomized, commercially available Raith EBPG5200 e-beam writer
- Misalignment magnitude $\lesssim 5$ nm (measured by an automated critical dimension SEM)
- Mean P-gate critical dimension varies less than 7%

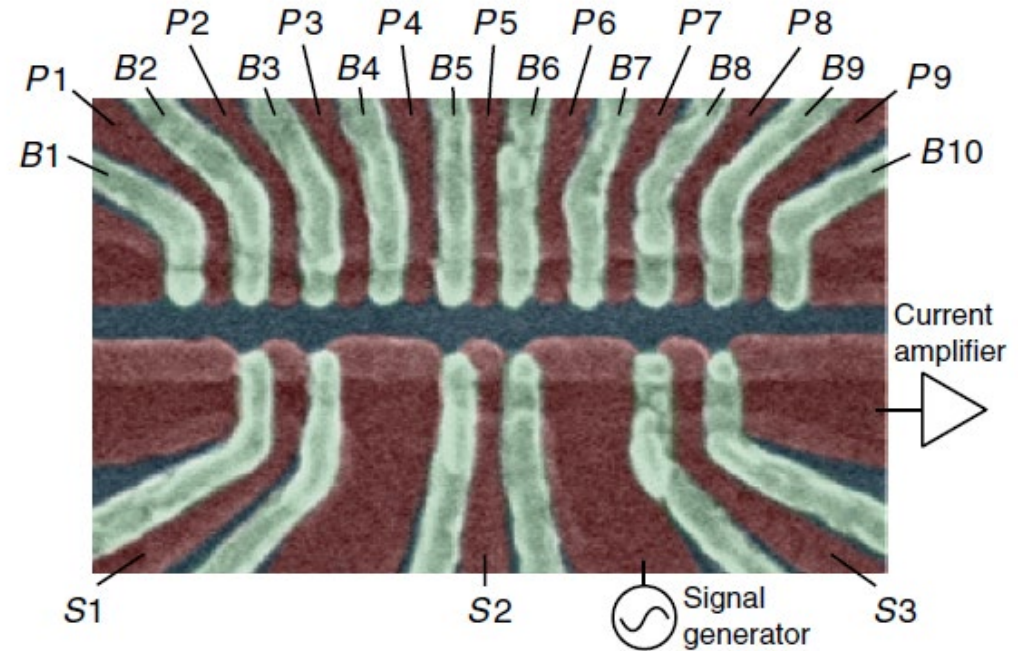
Electrostatic disorder: Hall bar measurements



n_{\min} = sheet density at which the Hall mobility extrapolates to 0

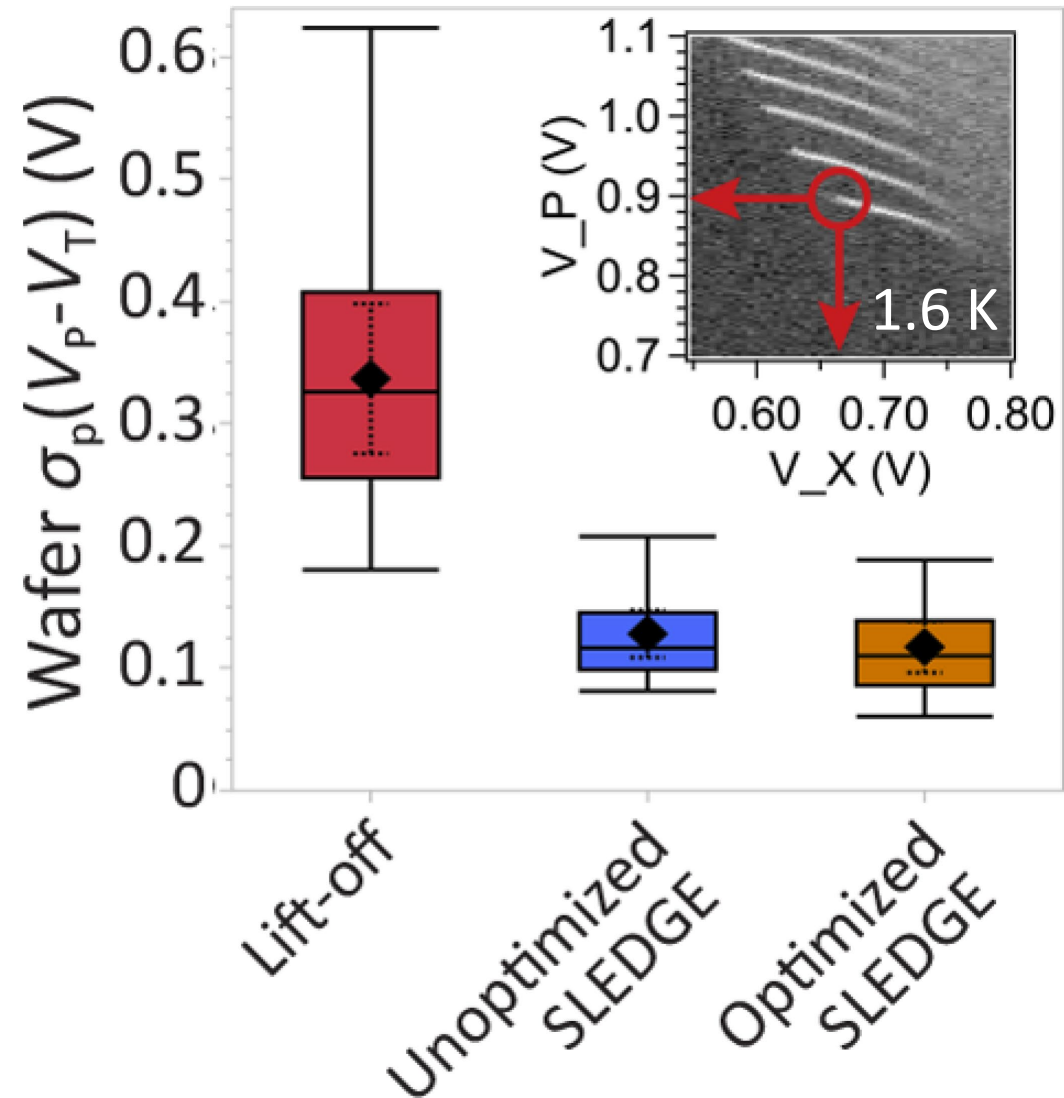
Traditional overlapping gate devices with lift-off metallization

Zajac et al., Phys. Rev. Applied 6, 054013 (2016)



Disadvantage: several dielectric layers and limited pregate clean options

Electrostatic disorder: Single-dot measurements



Their metric:

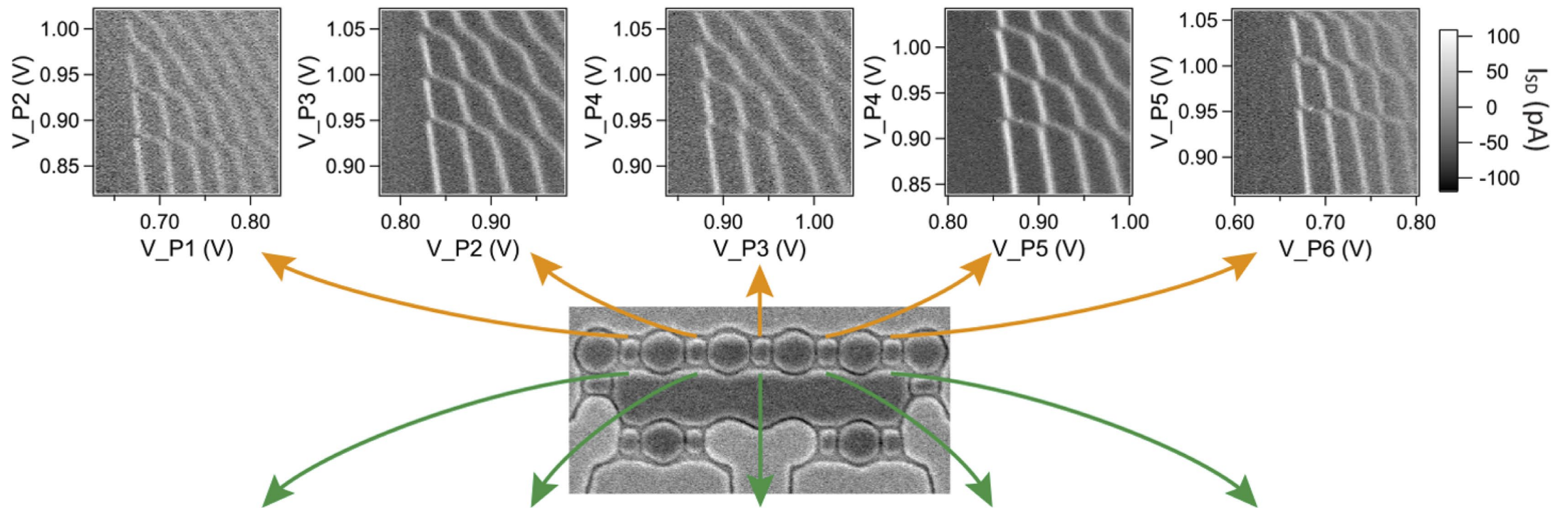
standard deviation of voltage difference between P- and neighboring T- or X-gates at the first electron loading line

No statistically significant difference between *unoptimized* and *optimized* (preclean) SLEDGE

→ limited by residual disorder in the gate stack

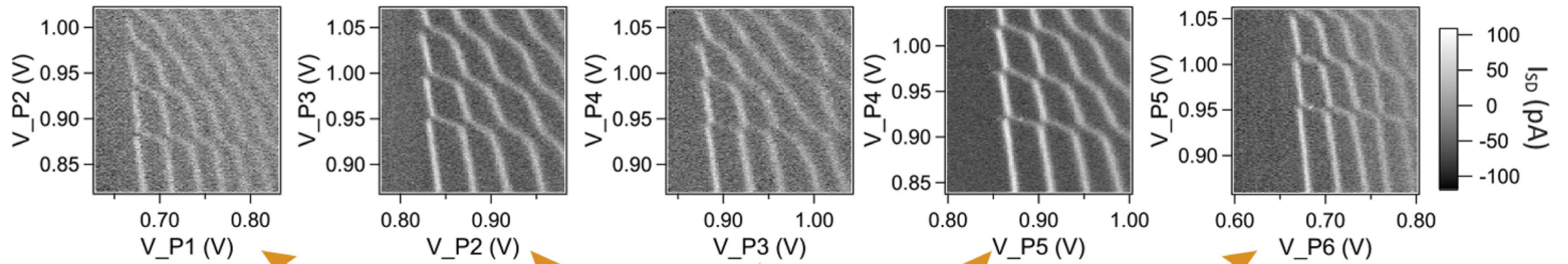
DQD charge stability diagrams

T=1.6K

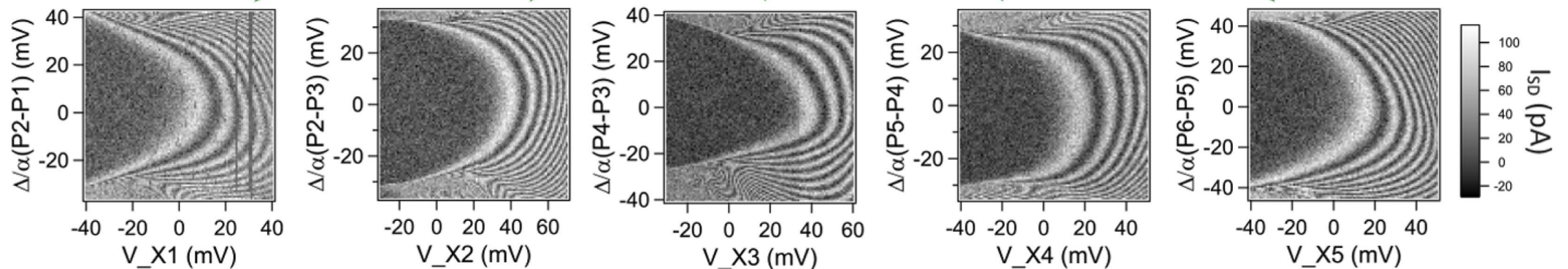


DQD charge stability diagrams and exchange oscillation fringes

T=1.6K

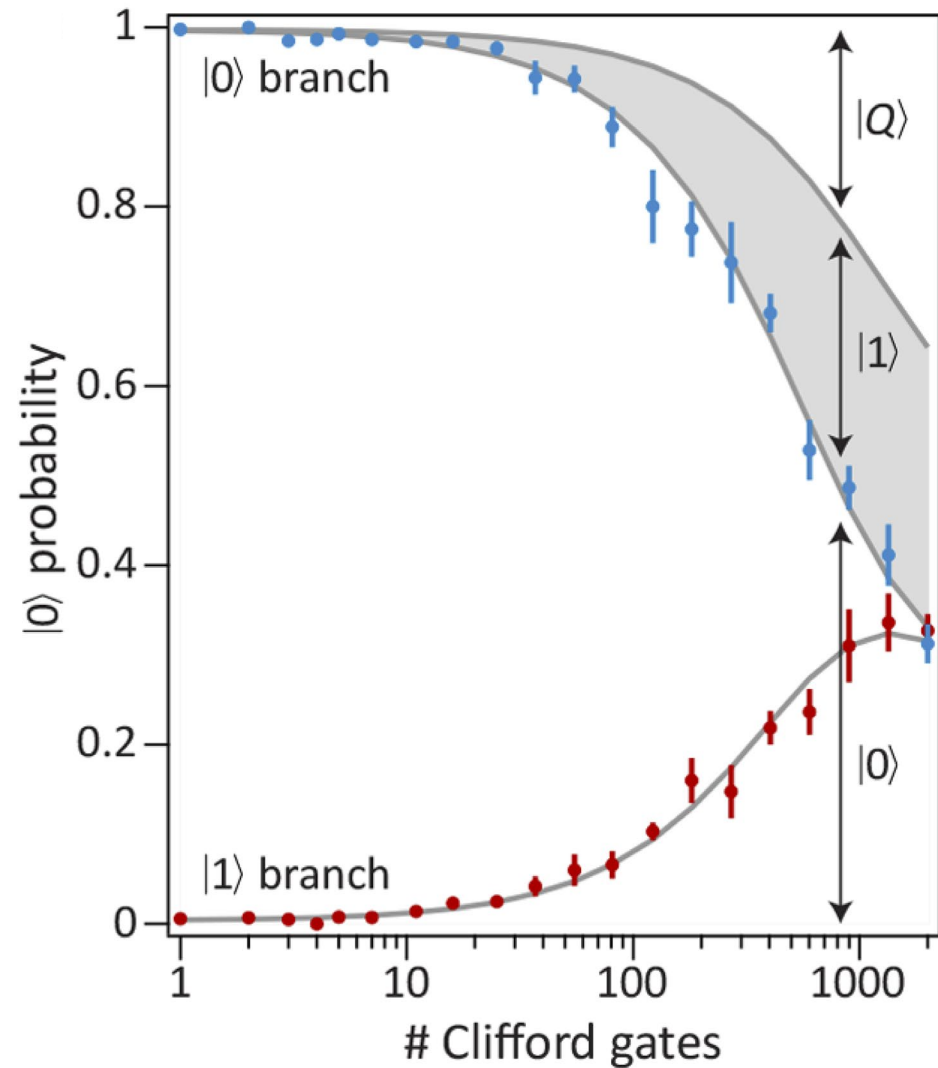


T=50mK



“fingerprint plots” see Reed *et al.*, PRL 116, 110402 (2016)

Single-qubit blind randomized benchmarking



Exchange-only encoded triple-dot qubit

see also

Andrews *et al.*, Nat. Nanotechnol. 14, 747 (2019)

Per-Clifford error 0.12%

Leakage of 0.035 %